### STEVE MCQUEEN'S ICONIC PUBSICHE 917/4



### Pack 09

### BUILD INSTRUCTIONS

STAGE 65: ATTACHING THE FRONT FLOOR
PANEL AND THE DASHBOARD

STAGE 66: ASSEMBLING AND CONNECTING THE RADIATOR

STAGE 67: ATTACHING THE COCKPIT FLOOR PANEL

STAGE 68: FITTING THE COCKPIT HOUSING AND THE HANDBRAKE

STAGE 69: MOUNTING THE FUEL PUMP ON THE LEFT CHASSIS PLATE

STAGE 70: INSTALLING THE FUEL MANIFOLD AND ATTACHING FUEL LINES

STAGE 71: ASSEMBLING AND INSTALLING THE OIL TANK

STAGE 72: CONNECTING FUEL AND OIL LINES AND FITTING THE LEFT REAR WHEEL ARCH

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### Advice from the experts

Spare screws are included with each part. Occasionally, you may be instructed to keep spare or unused screws for a later stage. Keep these spares in a safe place and label them correctly.

Please make sure you don't mix up the screws. They look quite similar, but the threads do vary slightly. Using the wrong screws may damage the parts.

When securing parts together using multiple screws, fit each screw loosely to ensure all the parts are correctly aligned before gently tightening them firmly, but not overtight, in the order in which you placed them.

The screwdriver can be magnetized by stroking it with a magnet (fridge magnet, etc.) enabling it to hold the screws and make assembly easier.

If a screw is tight going into a metal part, do not force it as you may shear the head off. Remove it and put a tiny smear of Vaseline, soap or light oil on the thread. That will lubricate it and make it easier to drive home.

During the course of this build, you will receive many pieces that you will assemble immediately – following the instructions in the corresponding stage – and other pieces that you should store safely to one side, for use in future assembly stages.

Left and Right! When building your Porsche 917KH, the left or right hand side refers to each side as you are sitting in the car.



**WARNING:** Some parts are assembled using magnets. These magnets can cause serious injury if they are swallowed. Keep away from children. If you suspect a magnet has been swallowed, seek medical help straight away.

65A Front floor panel

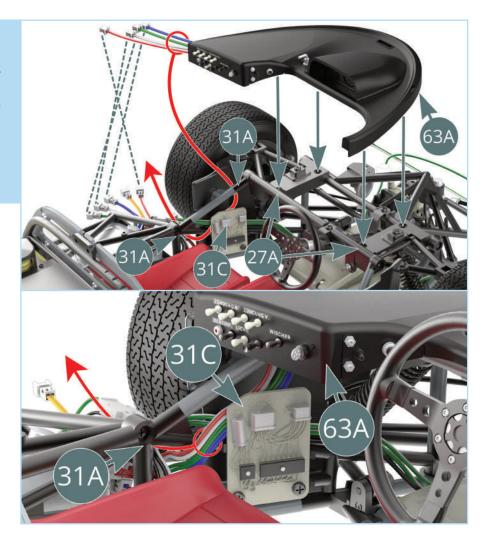
**PM** Screw 2.0 x 4 mm (x5)





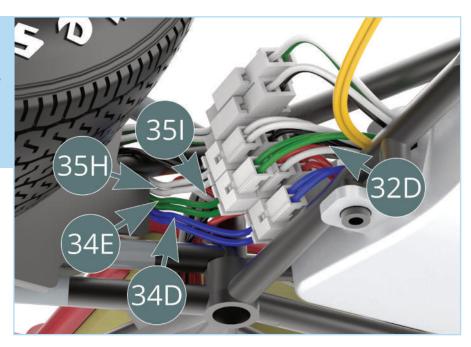
#### STEP 1

Before installing the dashboard (63A) onto the dashboard frame (27A), route the four cables (blue, green, white and red-white) between the tubular frame (31A) and the wiring board (31C) as indicated by the red arrow. Position the dashboard onto the frame as shown.

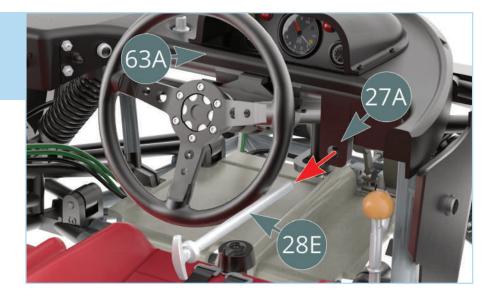


#### STEP 2

Connect the cables (34D, blue) (34E, green), (35H, white), and (35I, red-white) from the dashboard to the four cables of the corresponding colour from the circuit board (32D). The yellow cable is not connected for the moment.



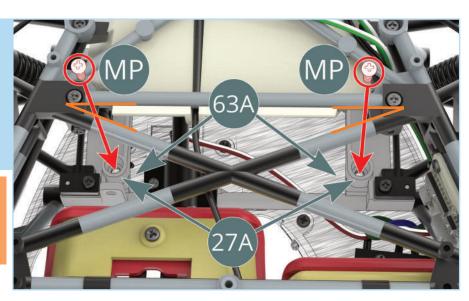
Temporarily remove the **fire** extinguisher pull (28E) from the dashboard frame (27E) and set it aside safely.



#### STEP 3

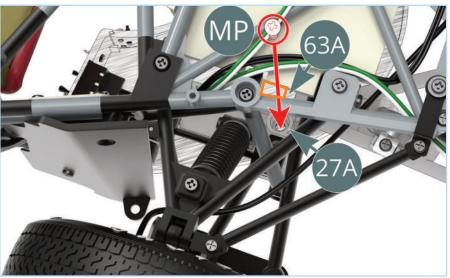
Carefully turn the assembly over and locate the two screw holes just ahead of the seats. Use two MP screws (supplied with Stage 64) to fix the dashboard (63A) to the dashboard frame (27A) at these points.

You'll need to use the long thin screwdriver between the 'V' of the frame (highlighted in orange) to reach the holes.



Next to the front left wheel, drive an **MP** screw (supplied with Stage 64) through the indicated hole to secure the **dashboard (63A)**.

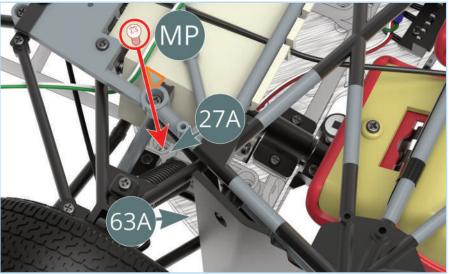
Pass the screwdriver through the area highlighted orange to access the hole.



#### STEP 4

Next to the front right wheel, drive an **MP** screw (supplied with Stage 64) through the hole in the same manner.

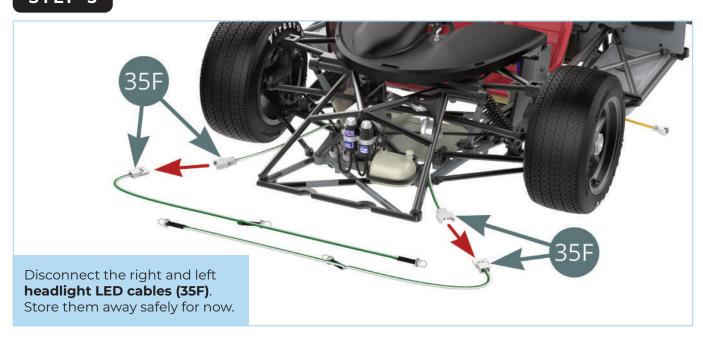
Pass the screwdriver through the area highlighted orange to access the hole.



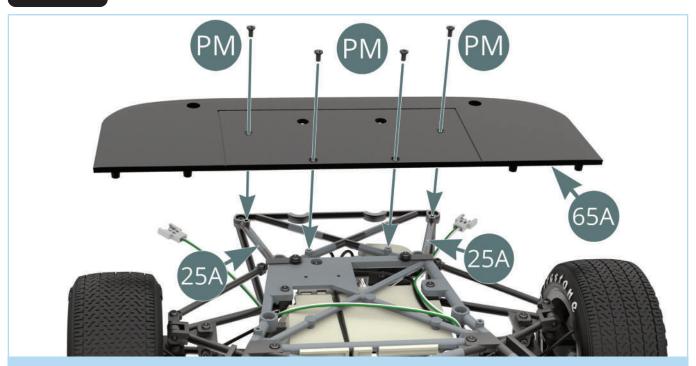
Replace the fire extinguisher pull (28E) in the dashboard frame (27A).



#### STEP 5



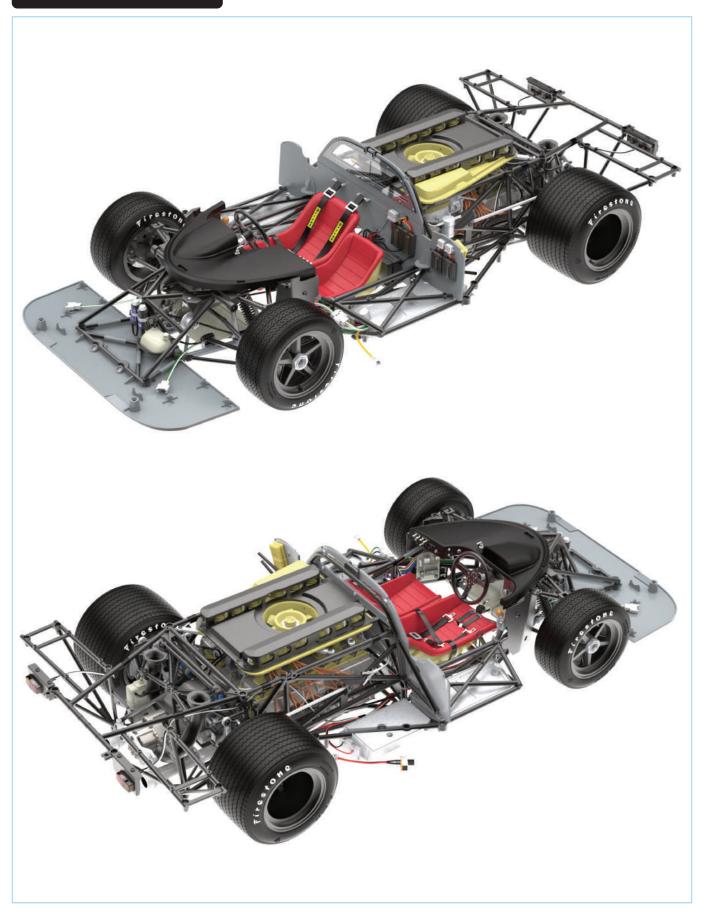
### STEP 6



Align the **front floor panel (65A)** with the underside of the **chassis (25A)** as shown and position it in place. Secure it using four **PM** screws.



The dashboard and front floor panel have been mounted onto the chassis.



**66A** Radiator

66B Radiator front panel

66C Left radiator side

66D Coupling (x4)

**66E** Right radiator side

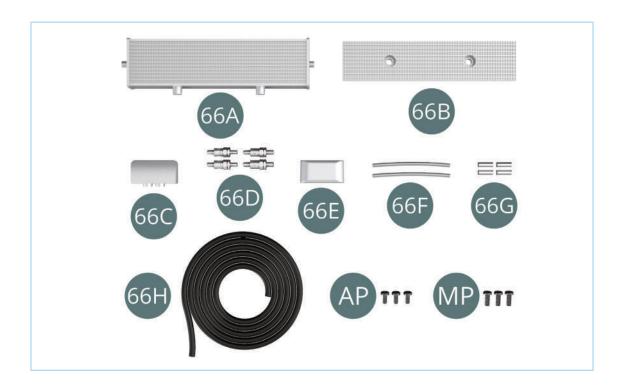
66F Metal hose (x2)

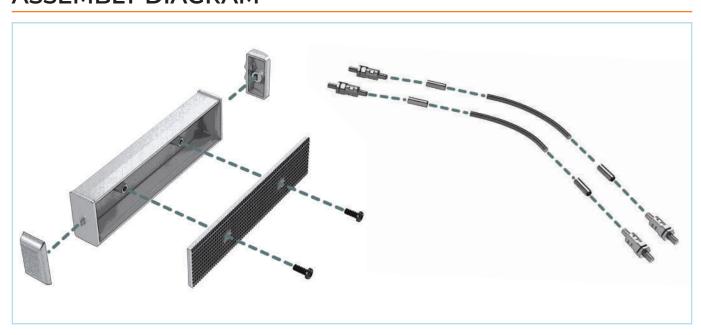
66G Connector (x4)

66H Cooling water pipe roll

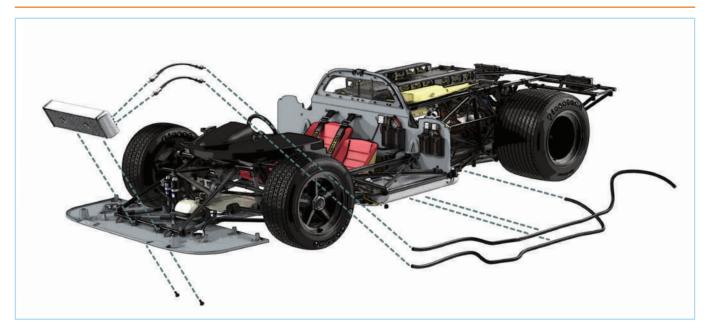
**AP** Screw 1.7 x 4 mm (x3)

MP Screw 2.0 x 5 mm (x3)





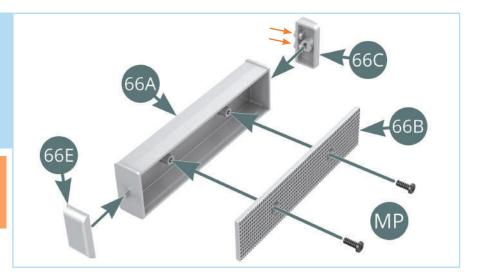
### **ASSEMBLY DIAGRAM**



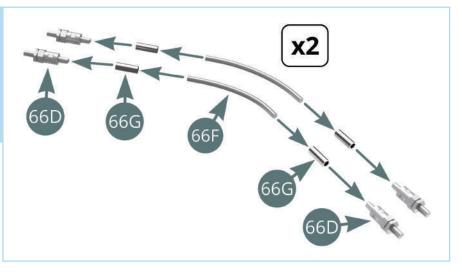
#### STEP 1

Fit the radiator front panel (66B) into the radiator (66A) and secure in place using two MP screws. Press the right and left radiator sides (66C and 66E) onto the shaped pins of the radiator as shown.

Note that the **left radiator side (66C)** has two holes in one edge (orange arrows).

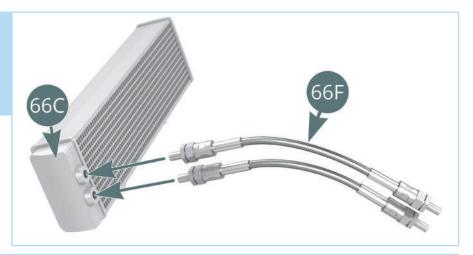


Push each of the ends of a metal hose (66F) into a connector (66C), then fit a coupling (66D) into the connectors in the orientation shown. Repeat this process to make a second metal hose.

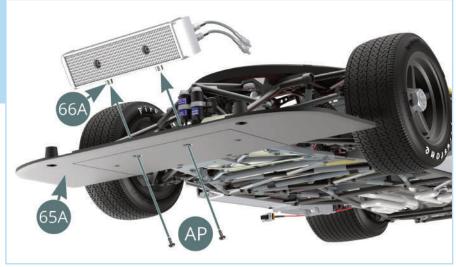


#### STEP 2

Connect the two **metal hoses (66F)** to the radiator by pressing the pins of their connectors into the holes of the **left radiator side (66C)**.

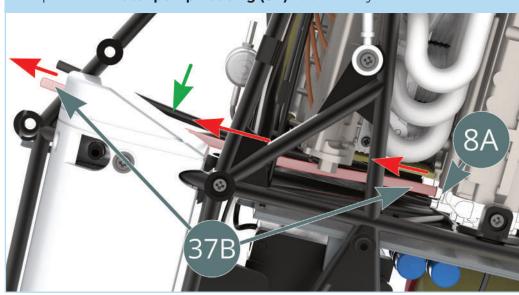


Position the lugs of the radiator (66A) into the corresponding holes of the front floor panel (65A) and secure it using two AP screws.



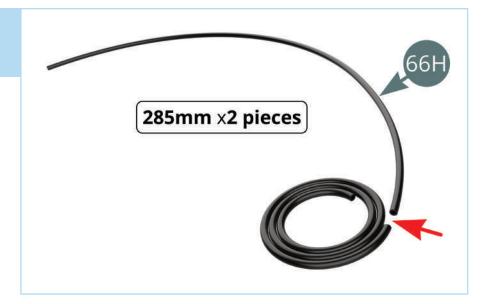
#### STEP 3

Carefully turn the assembly over and detach the water hose (37B) from the pin of the water pump housing (8A) as shown by the red arrow.



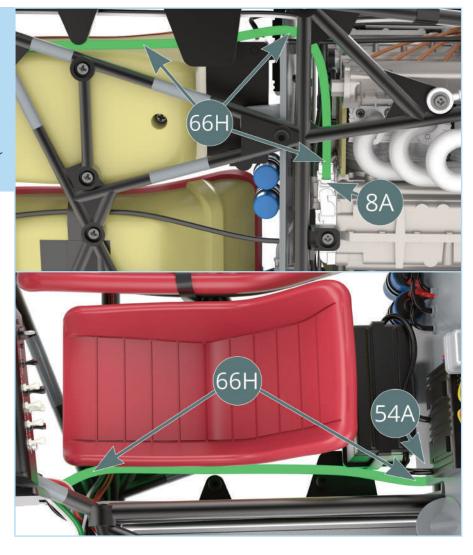
Do not remove the second hose (green arrow), as it will be used to connect the oil tank later.

Take the **cooling water pipe roll (66H)** and cut two lengths of hose measuring 285 mm.



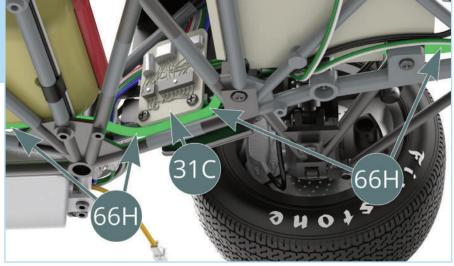
### STEP 4

Fit a length of the **cooling** water pipe (66H), highlighted green, over the pin of the water pump housing (8A) from which the hose was removed in Step 3. Run the hose under the edge of the **cockpit bulkhead (54A)** and along the side of the passenger seat (bottom image).



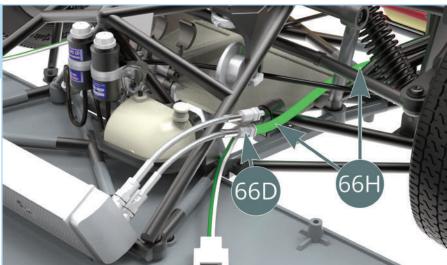
#### STEP 5

Guide the **cooling water pipe** (66H) underneath the **wiring** board (31C) and towards the front of the model.



Connect the **cooling water pipe (66h)** to the **coupling (66D)** of the lower hose.

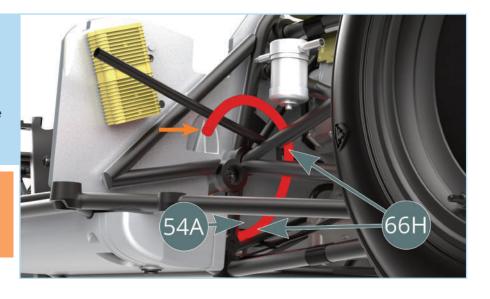
Before connecting the pipe to the coupling, you may wish to trim it to length by removing any excess piping if needed.



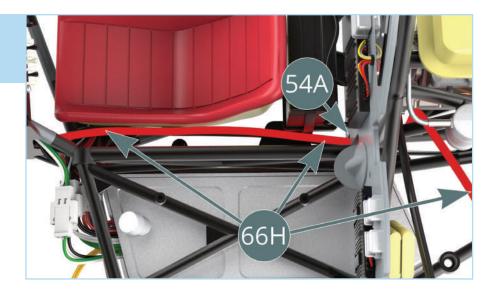
### STEP 6

Take the other length of cooling water pipe (66H), highlighted red, and pass it through the left side of the frame and under the cockpit bulkhead (54A) as shown. The other end (orange arrow) will be left loose for now.

Once the end of the pipe is near the gap in the bulkhead, you can use a pair of tweezers to grasp it and pull it through.

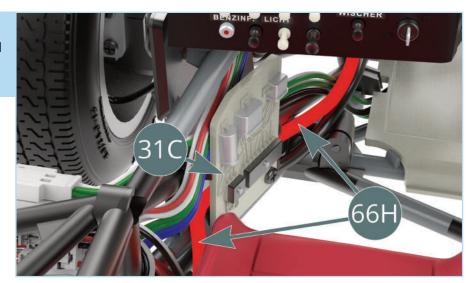


Run the **cooling water pipe (66H)** through towards the front of the model as shown.

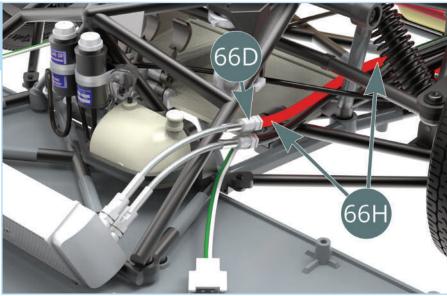


#### STEP 7

Slide the **cooling water pipe (66H)** behind the **wiring board (31C)**, then run it through to the front of the model.



Connect the **cooling water pipe (66h)** to the **coupling (66D)** of the upper metal hose.



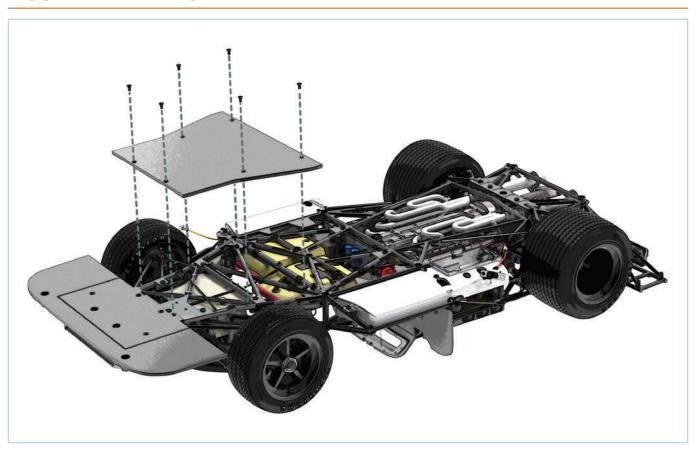


# STAGE 67: ATTACHING THE COCKPIT FLOOR PANEL

**67A** Cockpit floor panel

**PM** Screw 2.0 x 4 mm (x7)

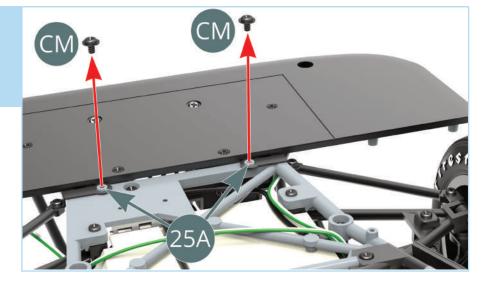




## STAGE 67: ATTACHING THE COCKPIT FLOOR PANEL

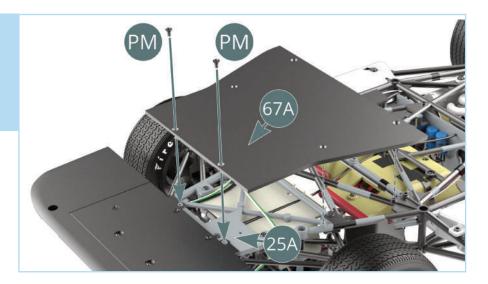
#### STEP 1

Carefully turn the assembly upside down and unscrew the two **CM** screws from the **chassis (25A)**, as indicated by the red arrows.



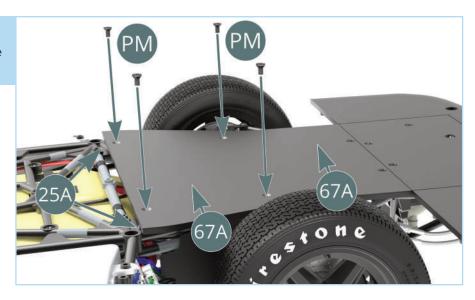
#### STEP 2

Align the **cockpit floor panel (67A)** as shown and fit it onto the **chassis (25A)**. Drive two **PM** screws into the holes from which the screws were removed in the previous step.

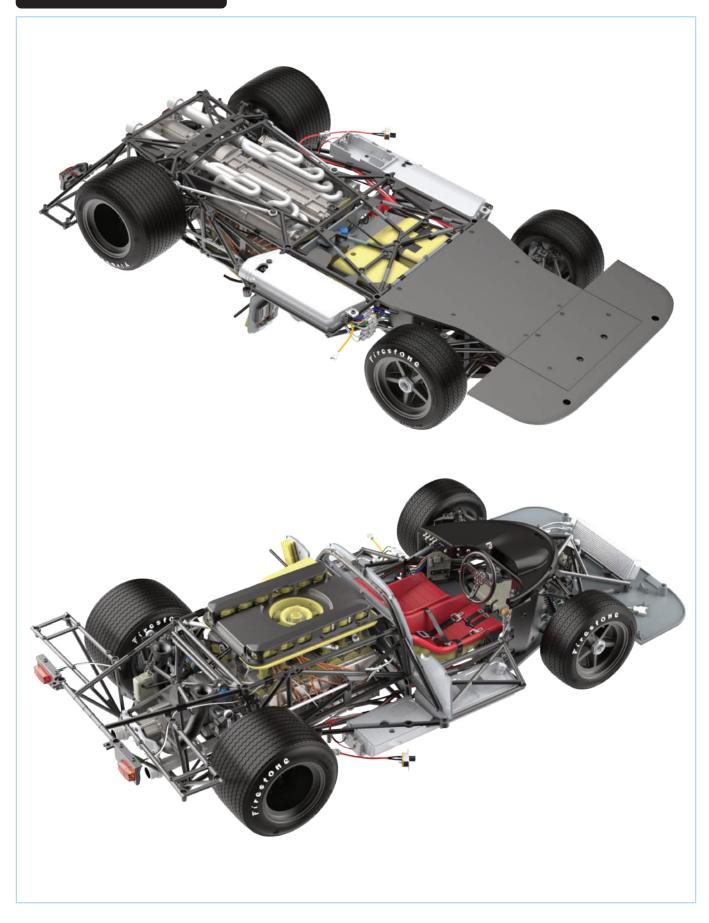


#### STEP 3

Fix the panel to the chassis by driving four **PM** screws into the remaining holes as shown.



# STAGE 67: ATTACHING THE COCKPIT FLOOR PANEL



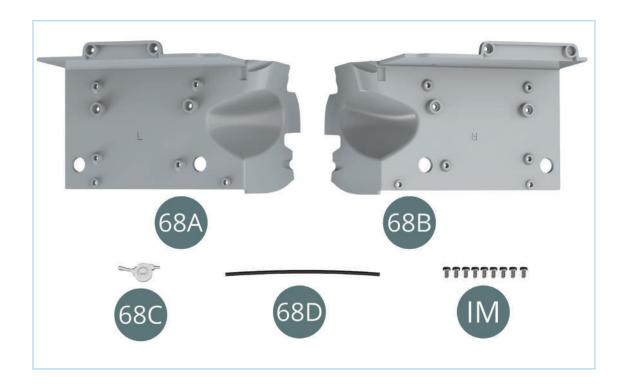
68A Left cockpit housing

IM Screw 1.7 x 3.5 mm (x9)

**68B** Right cockpit housing

**68C** Handbrake

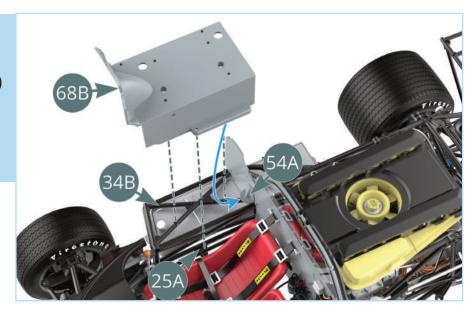
68D Handbrake cable





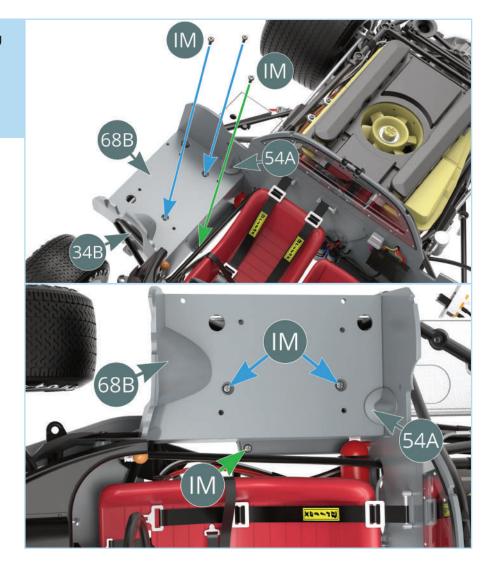
#### STEP 1

Align the right cockpit housing (68B) with the assembly as shown. Fit the housing onto the chassis (25A) and tubular frame (34B). While fitting, ensure the rear edge slides under the cockpit bulkhead (54A) as shown by the blue arrow.



#### STEP 2

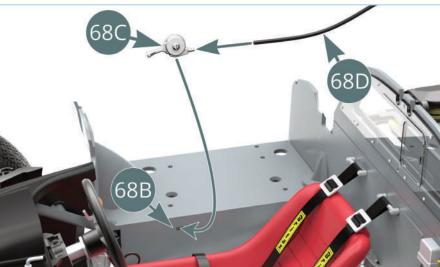
Fix the right cockpit housing (68B) to the tubular frame (34B) using two IM screws (blue arrows). Fix it to the chassis (25A) using another IM screw (green arrow).



#### STEP 3

Fit the handbrake cable (68D) onto the pin of the handbrake (68C), then press the handbrake into the shaped hole of the right cockpit housing (68B). Connect the loose end of the handbrake cable onto the pin of the cockpit bulkhead (54A) as shown in the bottom image.

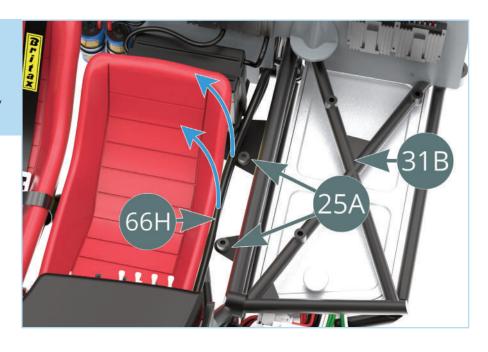
You may wish to trim the handbrake cable to length before fitting it to the pin of the bulkhead. Test fit the part first then trim as needed.



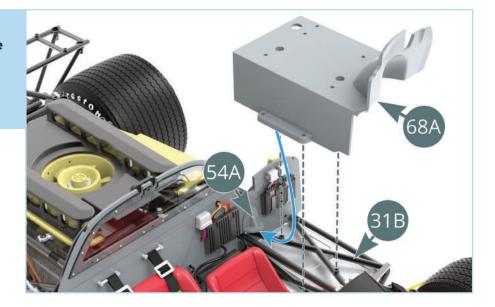


### STEP 4

Before fitting the left cockpit housing, reposition the two cooling water pipes (66H) away from the screw holes in the chassis (25A) as shown by the blue arrows.

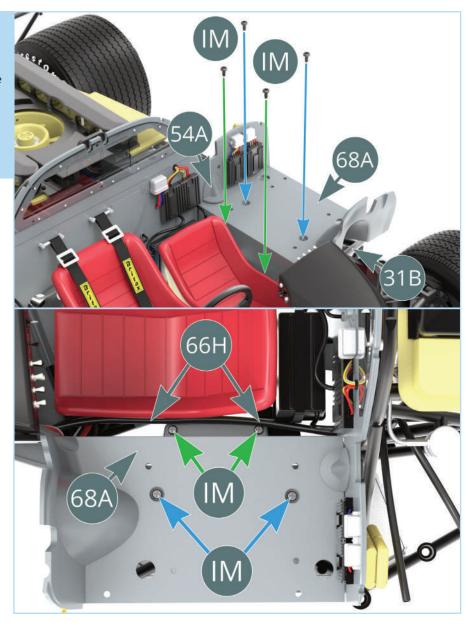


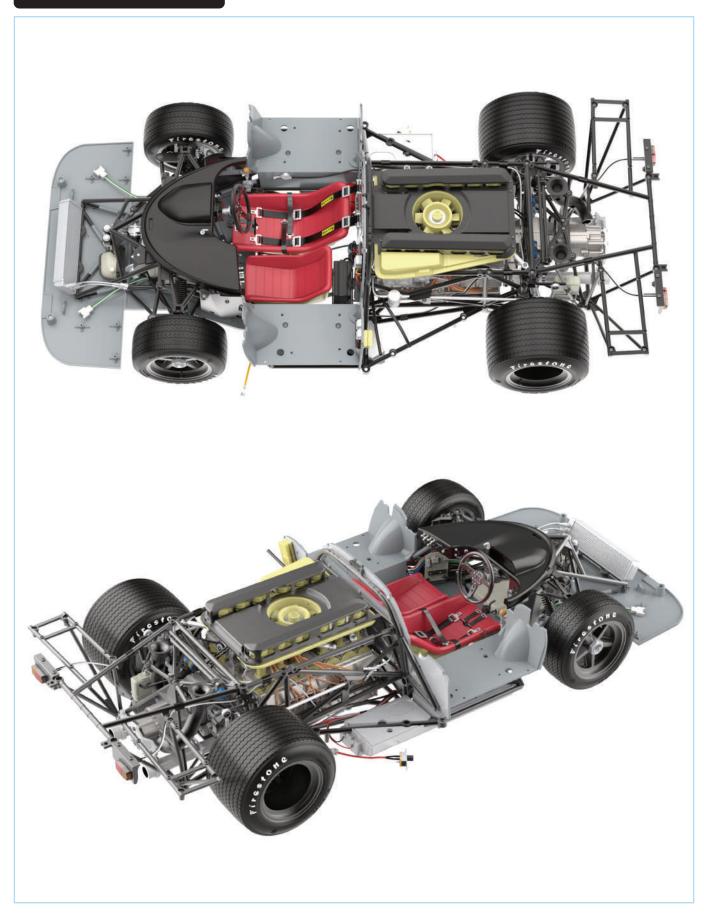
Fit the **left cockpit housing** (68A) onto the **tubular frame** (31B), ensuring the rear edge slides under the **cockpit bulkhead** (54A) in the same manner as before.



#### STEP 5

Secure the left cockpit housing in place using four **IM** screws, driving two into the chassis (green arrows) and two into the tubular frame (blue arrows). Once secured, the two **cooling** water pipes (66H) can be moved back into position as shown in the bottom image.





## STAGE 69: MOUNTING THE FUEL PUMP ON THE LEFT CHASSIS PLATE

69A Left chassis plate

69B Fuel pump

69C Protective shield

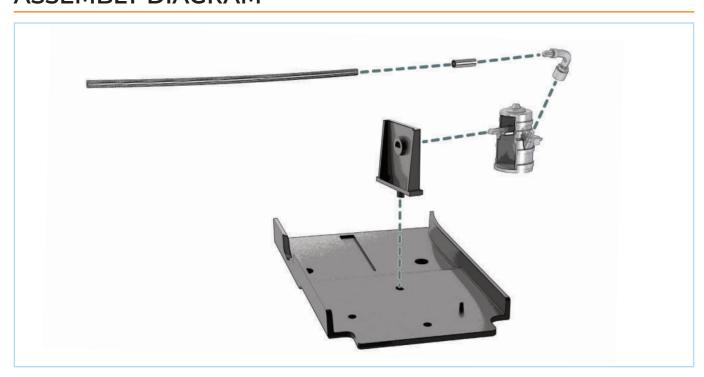
69D Pump fitting

**69E** Connector

69F Braided fuel line



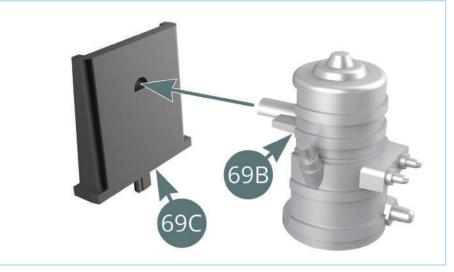
Some of the fuel piping will be modified at the end of the build. **Do not** glue any of the fuel pipework parts fitted in Packs 10 and 11.



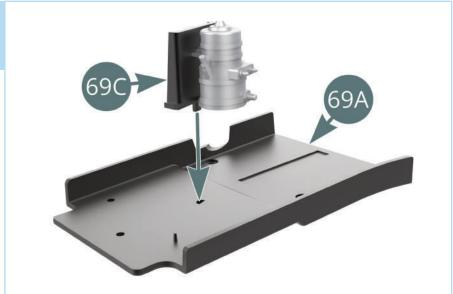
## STAGE 69: MOUNTING THE FUEL PUMP ON THE LEFT CHASSIS PLATE

#### STEP 1

Press the **fuel pump (69B)** into the shaped hole of the **protective shield (69C)**.

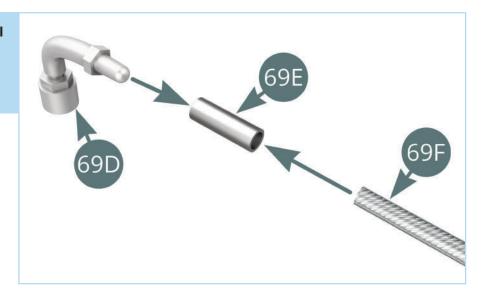


Fit the **protective shield (69C)** into the shaped hole of the **left chassis plate (69A)**.



#### STEP 2

Fit one end of the **braided fuel line (69F)** into the **connector (69E)**, then fit the **pump fitting (69D)** into the other
end of the connector.



## STAGE 69: MOUNTING THE FUEL PUMP ON THE LEFT CHASSIS PLATE

Connect the **pump fitting** (69D) onto the pin of the **fuel pump (69B)**.





## STAGE 70: INSTALLING THE FUEL MANIFOLD AND ATTACHING FUEL LINES

70A Oil tank support frame

70B Fuel manifold

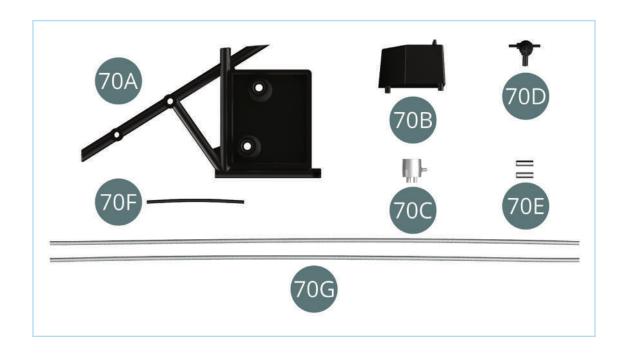
**70C** Cap

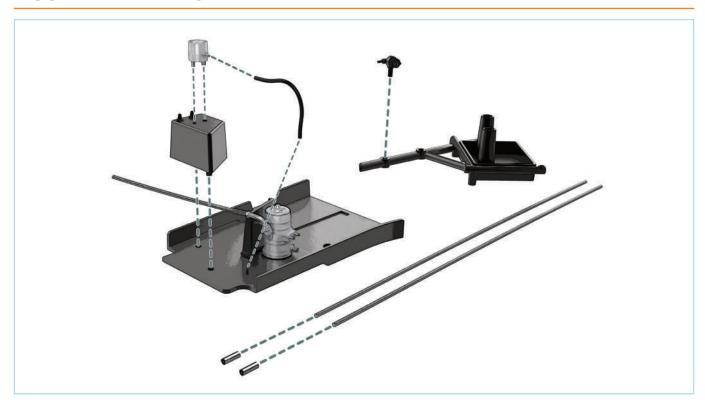
70D Electrical switch

**70E** Connector (x2)

70F Fuel hose

70G Braided fuel line (x2)

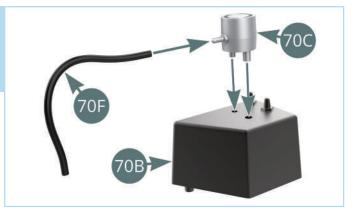




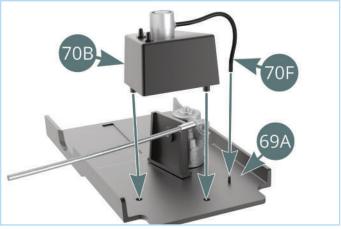
### STAGE 70: INSTALLING THE FUEL MANIFOLD AND ATTACHING FUEL LINES

#### STEP 1

Take the **fuel hose (70F)** and fit it over the small pin of the **cap (70C)**, then press the cap into the **fuel manifold (70B)** using the corresponding pins and holes.



Push the columns of the **fuel manifold (70B)** into the holes of the **left chassis plate (69A)**. Connect the end of the **fuel hose (70F)** to the protruding pin of the chassis plate.



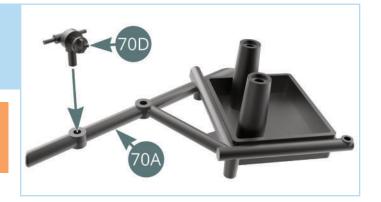


The fuel manifold should look like this once mounted onto the left chassis plate.

### STEP 2

Take the **oil tank support frame (70A)** and push the thick pin of the **electrical switch (70D)** into the hole. Make sure to orient it as shown in the image.

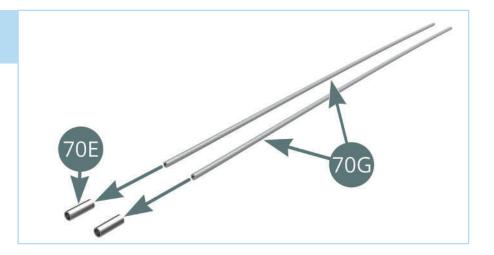
Make sure not to damage the two thin black pins of the electrical switch when pushing it in place.

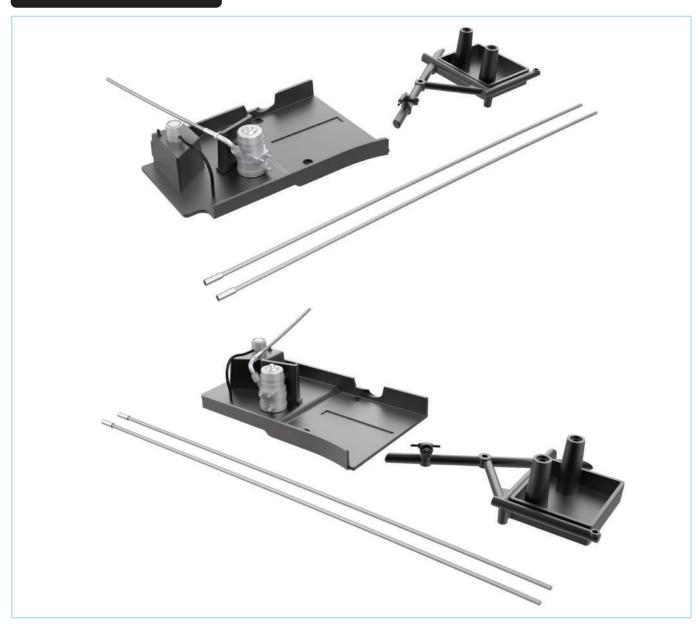


## STAGE 70: INSTALLING THE FUEL MANIFOLD AND ATTACHING FUEL LINES

#### STEP 3

Fit the two fuel hoses (70G) into the connectors (70E).





71A Oil filler cap

71B Handle

71C Oil tank body

71D Oil tank body

**71E** Bracket

71F Strap

71G Thermostat

71H Oil hose roll

711 Oil hose

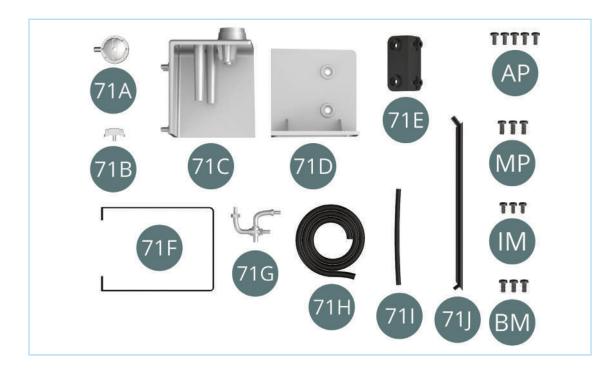
713 Support rod

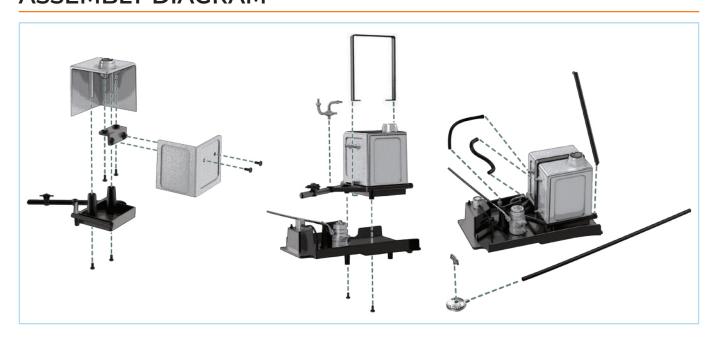
**AP** Screw 1.7 x 4 mm (x5)

MP Screw 2.0 x 5 mm (x3)

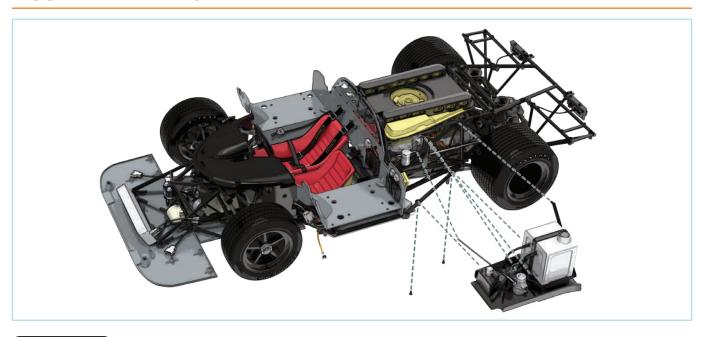
**IM** Screw 1.7 x 3.5 mm (x3)

**BM** Screw 2.0 x 4 mm (x3)



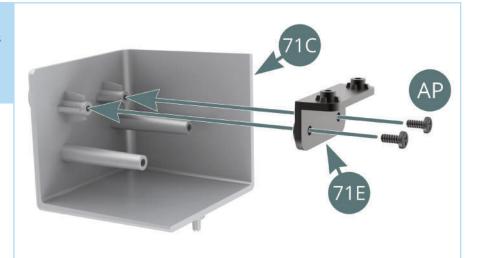


### **ASSEMBLY DIAGRAM**

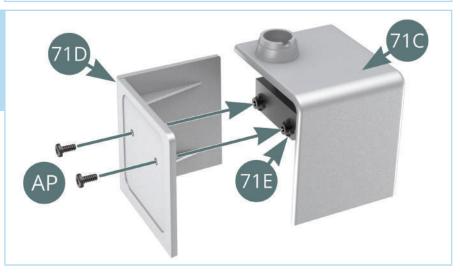


### STEP 1

Take the **bracket (71E)** and fit it over the two shorter columns inside the **oil tank body (71C)**, orienting it as shown. Secure it in place with two **AP** screws.

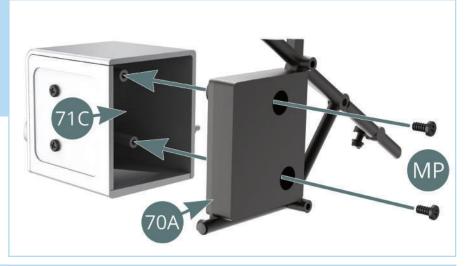


Fit the other half of the **oil tank body (71D)** in place over the **bracket (71E)**, then drive two **AP** screws through the holes to fix it in place.

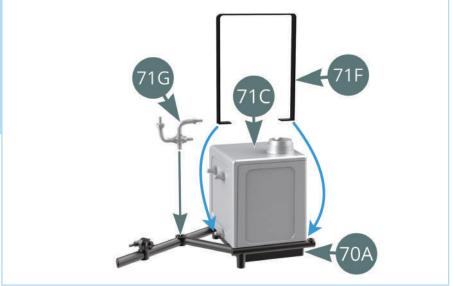


#### STEP 2

Take the oil tank support frame (70A) from the previous stage and align it with the underside of the oil tank body (71C) as shown. Fit in place and secure using two MP screws.

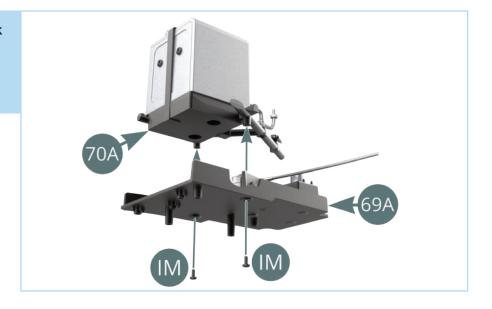


Place the strap (71F) over the oil tank body (71C) and clip it under the oil tank support frame (70A) as shown by the blue arrows. Press the thermostat (71G) into the hole of the support frame (70A).

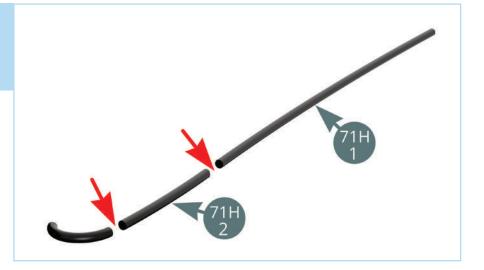


#### STEP 3

Fit the columns of the oil tank support frame (70A) into the holes of the left chassis plate (69A) then fix it in place using two IM screws.

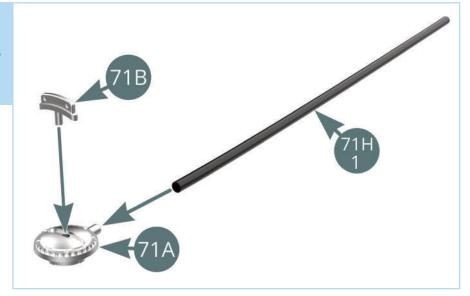


Take the **oil hose roll (71H)** and cut two lengths of hose from it: one 140 mm **(71H-1)** and the other 40 mm **(71H-2)**.

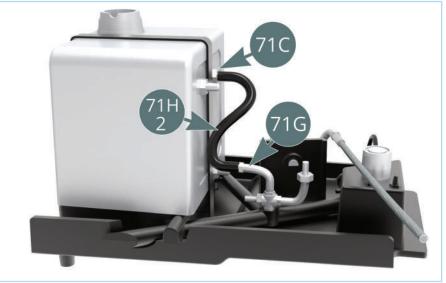


#### STEP 4

Fit the oil hose (71H-1) onto the pin of the oil filler cap (71A) and press the pin of the handle (71B) into the hole at the top of the cap as shown.

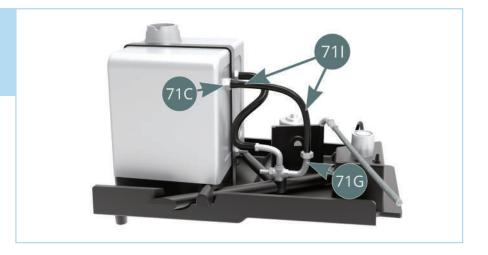


Connect the other oil hose (71H-2) onto the pins of the thermostat (71G) and the oil tank body (71C).



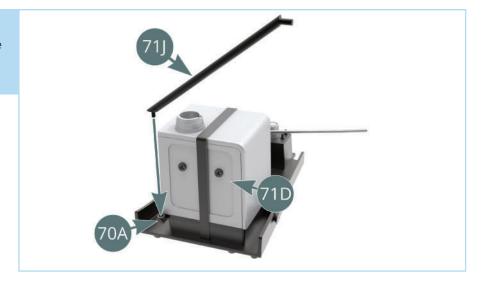
#### STEP 5

Fit the precut section of oil hose (711) onto the remaining pins of the thermostat (71G) and the oil tank body (71C).



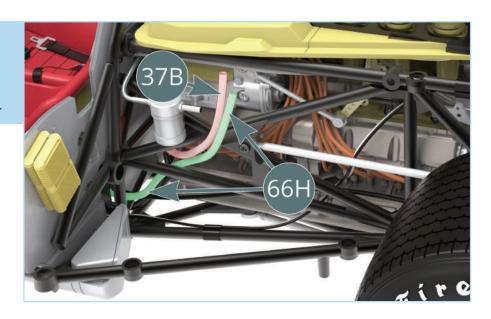
#### STEP 6

Push the smaller pin of the support rod (713) into the hole of the oil tank support frame (70A) as shown.



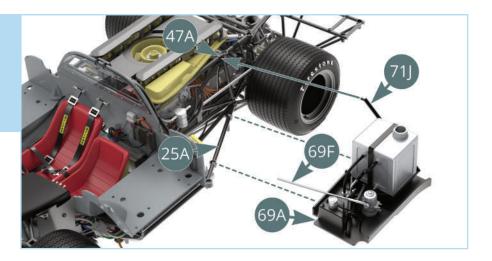
#### STEP 7

Locate the **oil hose (37B)**, highlighted in red, and the **cooling water pipe (66H)**, highlighted in green, then move them up out of the way.



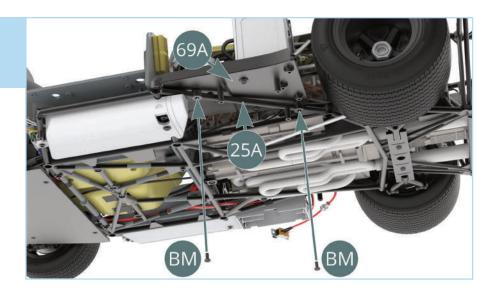
#### STEP 8

With the hoses out of the way, position the **left chassis plate** (69A) onto the **chassis (25A)**. At the same time, fit the large pin of the **support rod (71J)** into the **upper frame (47A)**.



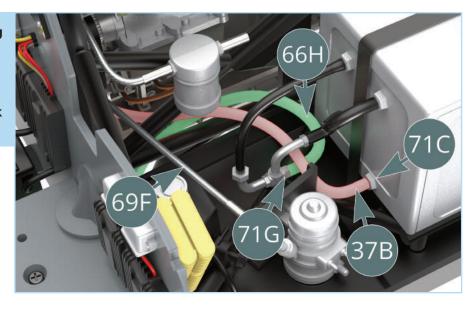
#### STEP 9

Secure the **left chassis plate (69A)** to the **chassis (25A)** using two **BM** screws.



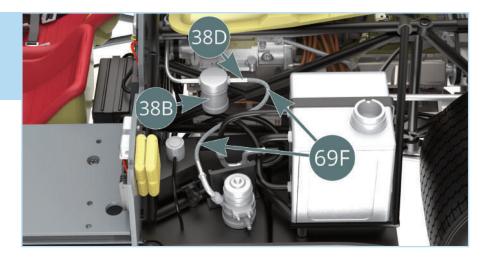
#### STEP 10

Connect the end of the **cooling** water pipe (66H), highlighted green, onto the **thermostat** (71G). Then connect the end of the **oil hose** (37B), highlighted red, onto the pin of the **oil tank** body (71C).



### STEP 11

Bend the **braided fuel line** (69F) and fit its loose end into the **connector (38D)** of the **fuel filter (38B)**.





72A Left rear wheel arch

72B Rear brake cooling duct

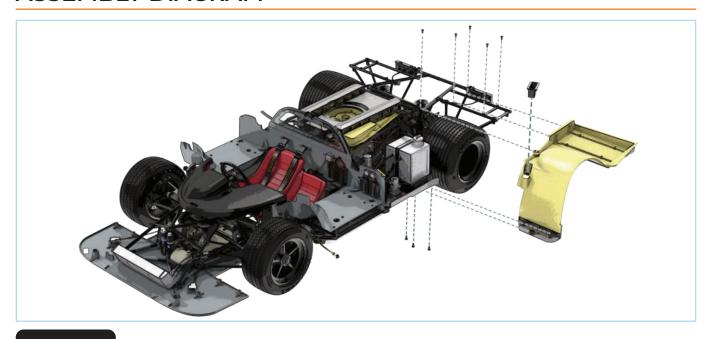
IM Screw 1.7 x 3.5 mm (x6)

**BM** Screw 2.0 x 4 mm (x4)



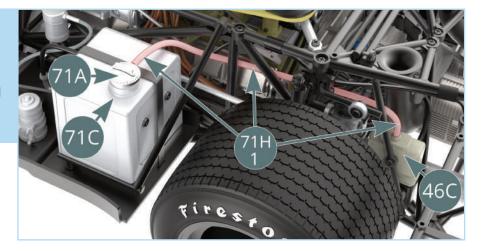


### **ASSEMBLY DIAGRAM**



### STEP 1

Fit the oil filler cap (71A) onto the oil tank body (71C). Guide the oil hose (71H-1) connected to the cap through the frame as shown, then fit its loose end onto the pin of the engine oil recovery tank (46C).

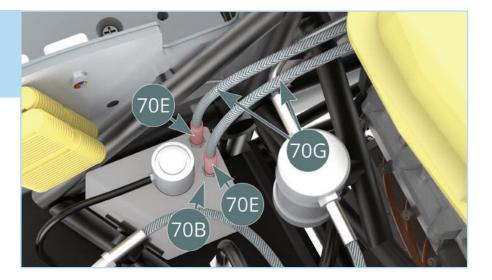


#### STEP 2

Take the two **braided fuel lines** (70G) and orient them with the connectors (70E) on the left-hand side. Guide the lines from the left-hand side of the frame, in front of the engine, passing through the bars of the **upper** frame (47A) as shown.

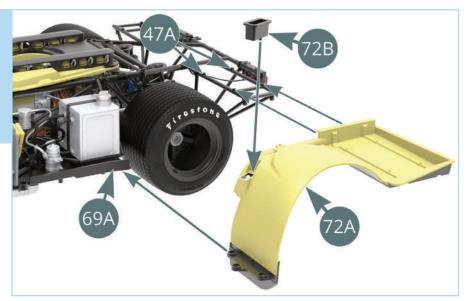


Bend the **fuel lines (70G)** and fit the **connectors (70E)**, highlighted red, onto the pins of the **fuel manifold (70B)**.

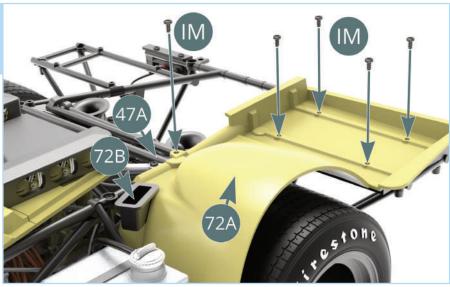


#### STEP 3

Fit the rear brake cooling duct (72B) into the left rear wheel arch (72A). Position the wheel arch onto the upper frame (47A) while fitting its front section under the left chassis plate (69A).



Secure the **left rear wheel** arch (72A) to the **upper frame** (47A) using five **IM** screws.



### STEP 4

Fix the front of the wheel arch to the **left chassis plate (69A)** using three **BM** screws.

